

Turn Unit

For Turning / Diverting PCB flow by 90 degrees.

Features

- Suitable for SMT, ICT Auto and Manual Insertion lines
- Choice of LCD Touch Screen or Push-Button Panel
- Programmable Logic Control
- Easy maintenance and adjustment
- Change of flow orientation possible
- L or T junction configurable through the Operator Panel
- Configurable through the OP
- Closing of conveyor gap for better PCB transfer
- Small footprint
- Fast cycle time
- SMEMA Interface for communication between machines
- Available in other conveying mediums
e.g. Faltbelt, Polycord



Turn Unit Dimensions (mm)/Weight (approximate in kg)

	A	B	C	D	W	Weight*
(M) series	650	1300	650	150	50 to 350	140
(L) series	850	1300	850	170	50 to 510	180

*Weight and size is approximately the same for both E2 and S2 versions



Machine Specifications

Cycle time	10 secs
Reference side	Front or rear as specified
Electrical requirement	400VA max (voltage as specified)
Optional Items	Tower lights Push-Button Panel / Touch Screen Panel Other sizes available

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